

A Comparative Study on Repairing of Binding Material Discontinuity Using Cultured Bacterial Compounds

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Abstract--- *The reality of the exploration work to define a special method of Binding Material in which included bacteria adopt Automatic-Repair of discontinuity. Modern Binding Material does commonly have few self-repairing ability which is due to more non-heated Adhesive material contents present in the binding matrix. These materials will undergo another hydration by discontinuity increases liquid resulting in made of new hydration materials which can cover or heal minor cracks. In this experiment we formed a bi-component auto-healing system which is made of bacterial spores which forms the metabolic conversion of natural spores to form calcium. This components stirred with the new Adhesive material Binding Material paste, that becomes an major part of the Binding Material. The research works shows the passing of water through freshly formed discontinuity activate present bacterial spores through diabolic activity of bacterial compounds make more amounts of calcium. The new biological -based bi-component material may shows a advanced class of Auto-healing process which can be used to binding material-based systems. The Auto-healing capacity of system is currently being qualified progress in a calculation of the raw products & durability of structure improves.*

Keywords--- *Self Healing, Bacterial Binding Material, Calcium, Bacillus Subtilis, Calcium Carbonate.*

I. INTRODUCTION

Binding Material can be used as a kind of materials with the Characteristics same to that of rocks. The Binding Material as we know that is good in expansion but weak in expansion. Many of the discontinuity which forms suddenly is due to tension. Discontinuity failure can form at any step of its stage cycle and almost start internally where they cannot be seen for more years until major rehabilitation revoke are needed. Destruction is caused by freeze/thaw cycles, corrosion, extreme loads, chemical attacks and other environmental conditions. Likewise, repair work to Binding Material structures is frequent and costly. Millions of amount is spent every year on construction. The production of Binding Material is an energy pensive process when mining, transportation and processing is considered. Its production level lies more than 2.35 billion metric tons per year and contributes an 10% of CO₂ emissions into the atmosphere. Here the self healing would enables the fewer repairs works or even failure of a structure through which the production level can even be decreased along with the reduced CO₂ emission.

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II. WORKING PROCESS OF SELF-HEALING USING BACTERIA

The microorganism used for manufacturing of microbial Binding Material should be able to possess long-term effective discontinuity sealing during its lifetime serviceability. The principle behind bacterial discontinuity healing mechanism is that the bacteria should be able to transform soluble organic nutrients into insoluble inorganic calcium crystals which seal the discontinuity.

For effective discontinuity healing, both bacteria and nutrients incorporated into Binding Material should not disturb the integrity of Adhesive material sand matrix and also should not negatively affect other important fresh and hardened properties of Binding Material.

Only spore-forming gram positive strain bacteria can survive in high pH environment of Binding Material sustaining various stresses. It was reported that when bacteria is added directly to the Binding Material mix in suspension, their life-time is limited due to two reasons; one is due to Indian Adhesive material hydration resulting in reduction of Adhesive material sand matrix pore diameter and other is due to insufficient nutrients to precipitate calcium crystals. However, a novel method of protecting the bacterial spores by immobilization before addition to the Binding Material mixture appeared to substantially prolong their life-time.

III. BACILLUS SUBTILUS

This strain isolated from soil has characteristics of high level urease activity, incessant precipitation of dense insoluble calcium crystals and has high negative zeta-potential. Potential applications of biological mineral precipitation are wide such as in sand consolidation and stabilization, remediation of discontinuity in Binding Material, preservation and restoration of historic heritage structures, areas where it is not possible to shut down the plant or hazardous for human beings to reach for repair work such as nuclear power plants, repair of waste water sewage pipes etc. These are the most bacteria to use for self healing purposes since these are alkaliphilic spore forming bacteria. The bacteria, from the genus *Bacillus subtilus* adopted for present study. The bacteria is cultured in the broth medium of artificial broth extract.

IV. MATERIALS USED

The materials used for the making of Binding Material is described below:

Adhesive material of ordinary Portland cement of 33 grades is used in the investigation. The Adhesive material is tested for different proportions as per the INDIAN STANDARD: 4031 – 1988 and found to be conform to different properties of INDIAN STANDARD: 12269 – 1987 having specific gravity 4.0.

Sand locally available pure, more graded, manufactured sand having fines of 2.85 conforming INDIAN STANDARD: 383 – 1970 was used as the fine aggregate. **Coarse Aggregate** crushed angular aggregate of size 20 mm nominal size from the local source with specific gravity of 2.7 was used as coarse aggregate.

Locally available liquid water conforming to Indian standard IS 456 Indian standard used.

Microbes *Bacillus subtilus*, a model.

Available bacteria which is collected and matured at (Nandha Arts and Science College, Erode) Biotechnology Lab was pre owned at a total power of combination of $10^7 \cdot 10$ cells per ml by more dilution.

V. RESULTS AND INDIAN STANDARD CUSSION

The Responsive frame of the normal moulds are (15cm x 15cm x 15cm) of fill and un fill of Bacterial compounds were make and flexural members size of (120x150x180mm) were checked as per the Indian standard code of practice. Many Specimens were checked for the Extension Extension and the flexural members are waiting for the healing process i.e. the self repairing process by calcium precipitate formation. The normal finish of the Extension strength are shown in Table 1. The improved in the extension of strength in bacterial compound included specimen is close 20.3% as shown in table 2 than the normal specimens. For the discontinuity repair study the bacterial compound induced specimen is make to establish a first discontinuity by applying a loading and then the discontinuity process is analyzed by sending the Excess liquid and atmosphere air to flow by the developed discontinuity. This approach shows that the discontinuity is rebuild to some level by means of the calcium film formed, i.e. microbiologically induced calcium precipitation. The table 1& 2 show the Extension strengths of Binding Material specimen and percentage improve within the normal days. Fig shows the comparable real's of expansion strengths of Binding Material.

Table 1: Reflex of Bacillus subtilus bacteria

Type of Specimen	Expansion Strength of specimens (N/mm ²)		
	7 days of curing	14 days of curing	28 days of curing
Normal Specimen	16.12	23.94	29.25
Bacterial specimen	18.05	28.78	46.78



Figure 1: Correlation of durability

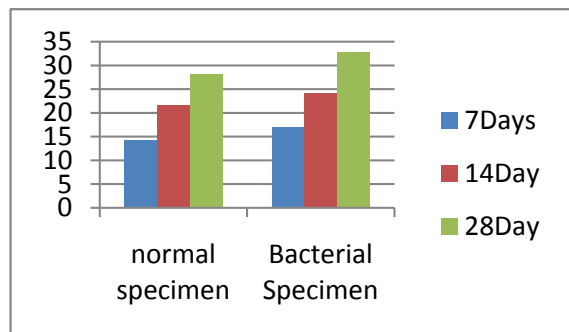


Figure 2: Reflex of Bacillus subtilus bacteria

Table 2: Reflex of Bacillus subtilus bacteria

Expansion Strength of specimen (N/mm ²)		
7 days	14 days	28 days
20.95 %	15.57 %	14.61 %

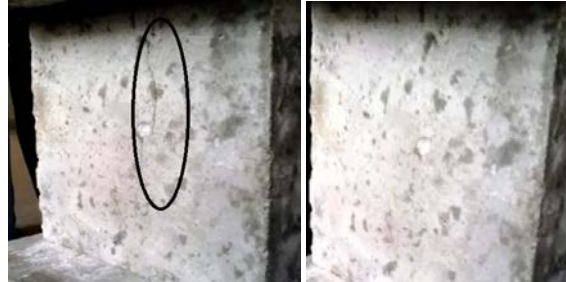


Figure 3: Discontinuity specimen

Discontinuity (left) & un continuity Specimen (right)

The discontinuity is framed by assign a load of 32N/mm² and the initial discontinuity are creating and the specimen is allowed for curing. After 28 days of curing the discontinuity in the specimen was completely rebuilt by the Micro organisms.

VI. CONCLUSION

Healing of Binding Material by means of using bacteria is activated during the curing process. The Binding Material discontinuities are rebuilt by means of using Bacillus subtilus with improves in Extension strength of Binding Material. The bacillus subtilus bacteria show more Extension strength than the normal Binding Material.

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