# (Chitosan-Iodine) Bio-Films and Its Applications

<sup>1</sup> Duaa Abdul Rida, <sup>2</sup> Jaleel Kareem Ahmed, <sup>3</sup>Auda Jabbar Braihi

# Abstract

Films manufactured from chitosan polymerand iodine  $(I_2)$  for treating wounds, infected and burned areas. Chitosan-iodine composites are prepared by adding 14wt. % iodine element to the chitosan matrix. As a solution and film (coating and composite) states are used to investigate their healing actions. Evaluating healing action is done by applied these solution and films to the injured rabbits and comparing with the flamazine creamtreatmentmedical ointment. The antibacterial activity was checkedin Hilla General Teaching Hospital by expose the prepared samples to the action of Staphylococcus aureus (gram positive) Escherichia coli (gram negative) and Pseudomonas aeruginosa (gram negative) microorganisms. Agar well diffusion method was used to evaluate the antibacterial action by measuring the inhibition zone area. Results showed that, the prepared composite film is the best which have diameter zones 45, 35 and 15 mmantibacterial ability againstStaphylococcus aureus, Escherichia coli andPseudomonasmicroorganisms respectively.Density and wettability of chitosan film increased with addition of  $I_2$  and the wettability of composite film as a function of time is more than the pure and coating film. Also the weight loss results proved that thelosses of iodine in coatedfilm (5.4%) is higher than in composite film (2.6%). Glass transition temperature (Tg) results proved presence of physical interactions between chitosan and  $I_2$ . From the calculations of Tg values shows that iodine gives energy to the chitosan film; to the composite film  $(11.69kJ \text{ mol}^{-1})$  and to the coated film  $(0.95kJ \text{ mol}^{-1})$ <sup>1</sup>). Complete healing of wound rabbits obtains within seven days comparing with negative control (without treatment). Both types of the films (coating and composite) show good healing power comparing with present medical ointment but composite film was better. Test is carried on to show the limited ability for area healing power of chitosan, iodine, chitosan- $I_2$  coated and composite films. Also tests are carried on to join the films with effected area i.e. to create a new skin.

Keywords: Chitosan, Wound healings, flamazine cream, Iodine, Inhibitiondiameter zone.

#### 1. Introduction

Iodine (I<sub>2</sub>) form Group I 7 of the Periodic Table; the halogens, and thus shares many of the common characteristics of the elements included arrange, like high electronegativity (2.66 to the degree that the Pauling mount) [7].

Chitosan films are biodegradable, biocompatible, flexible,durable, strong, tough and hard to break, have moderate values of water and oxygen permeability, decrease the respiratory rate of food and also inhibit the microbial growth[1]. Most of the mechanical properties of chitosan films are comparable to those of commercial polymers of medium strength such as cellulose [2].

The mechanical and permeable properties of chitosan films can be controlled by selecting molecular weight, a suitable solvent system [3], addition of plasticizer agents, dispersants and compatibilizers, among others. However, the presence of such compounds can affect the antimicrobial activity of chitosan films [4-6].

<sup>&</sup>lt;sup>1</sup> Polymer and Petrochemical Industries Department, College of Materials Engineering, University of Babylon, Iraq. <u>duaa\_rida@yahoo.com</u>

<sup>&</sup>lt;sup>2</sup> Polymer and Petrochemical Industries Department, College of Materials Engineering, University of Babylon, Iraq. Jaleel\_karim@yahoo.com

<sup>&</sup>lt;sup>3</sup> Polymer and Petrochemical Industries Department, College of Materials Engineering, University of Babylon, Iraq. auda\_1964@yahoo.com

International Journal of Psychosocial Rehabilitation, Vol.24, Issue 02, 2020 ISSN: 1475-7192

Drug resistance to pathogenic bacteria has led to an alarming situation worldwide due to the development of antibiotic resistance genes against current antibiotics. Misuse and overuse of antibiotics have led to new resistance patterns in several bacteria and the World Health Organization (WHO) focuses on control and prevention of such antibiotics. Multi-drug resistant (MRD) such as metallo-beta-lactamase (MBL) and methicillin-resistant Staphylococcus aureus (MRSA) bacteria is rapidly evolving causing an emerging threat to the community [8]. Wound can be defined as any process which leads to the disruption of the normal architecture of a tissue. They may be closed or open, e.g. abrasions, lacerations, avulsions, ballistic and excised, or surgical wounds. Open wounds are by far the most common and are characterized by a break in the skin[9]. Wound curing is the appeal of interactions by the whole of cytokines production factors, consanguinity and the extracellular grid [10].

The aim of this research is to assess the thermal, spectroscopic and mechanical properties, as well as the antibacterial activity of chitosan films, plasticized and non-plasticized with iodine as coating and composite film technologies. **2. Materials and Methods** 

# 2.1 Materials

Chitosan powder was provided by Shanghai Soyoung Biotech. Inc. China, with the following properties as shown in table (1)

Table (1): Properties of chitosan

Property	Value
Appearance	Off white powder
Viscosity (mpa.s)	(50 - 800)
Ash content	≤ 1.5%
Heavy metals (ppm)	≤10
Particle size(µm)	177

### Iodine (I<sub>2</sub>)

Iodine was purchased from Flucku, a Swiss company with the followingproperties (table 2).

Table (2): Properties of the used Iodine

Property	Data
Color	dark-gray/purple-black
Physical state	solid element
Density( g cm <sup>-3</sup> )	4.93
Meltingpoint (°C)	114
Boiling point(°C)	184
Covalent radius ( nm)	0.133

### Flamazine cream

Flamazine ointment was purchased fromSmith and Nephew Public Limited Companywith the following properties (table 3).

Table (3): Properties of the used medical Flamazine ointment

Property	Data				
Composition	Silver sulphadiazine 1% (w/w) antiseptic,				
	soothing and cleansing				
Use	For external use in cases of wounds, abrasions and				
	burns				
Temperature store	Store between (15-25)°C				

# 2.2 Experiment

Chitosan/I<sub>2</sub> films were prepared by casting method onto the glass surface.0.25 g of chitosan(which represented a critical weight) dissolvedin 2% aqueous solution of acetic acid with 49% DW and 49% diethyl etherby using magnetic stirrer for 10 min at40°C. The film is then left to dry at room temperature for 24 hours to obtain film with diameter of 8 cm, thickness 121.19micron, with area of two faces(100.4cm<sup>2</sup>) for each cm<sup>2</sup> there is 0.025mg of chitosan. The methods of loading iodine on the chitosan film were done by two ways; coating method(in which the 14% iodine granules are sublimating on the dry chitosan film) and composite method (in which 14% iodine granules are grinded to powder then dissolved in 10 ml of ethanoland then add to the dry chitosan film and leave to dry at room temperature(RT).

### 2.3 Tests

Muller Hinton agar plates (Agar Well Diffusion Method)were used to determine the antibacterial activity. It was prepared and inoculated with tested organisms (Escherichiacoli, Staphylococcus aureus and Pseudomonas)microorganismsby spreading the inoculums on thesurface of themedia with the helpof sterile swaps [11].

Contact angle testwas carried out to evaluate effects of I2 addition on thewettability. The used device is SL 200C - Optical Dynamic I Static

Interfacial Tensiometer & Contact Angle Meter which manufactured in

KINO Industry Co., Ltd., USA with contact angle range from 0° to 180°.

This device makes calculation and comparison of left andright contact angle as well as calculate their average value giving a Real time data graph monitoring changes of contact angle with video recording.

Thermogravimetric analysis of dry film samples was carried out using TGA-Polymer Laboratories, England.TGA measurements were carried out under a heating rate of 20°C/min at a temperature range 25 to 600 °C. About 10-11 mg of the sample was used for the analysis. This device consists of a furnace with a recording balance which holds the sample holder, a temperature programmer, an enclosed space for building up the required atmosphere, and hardware (computer) that records and displays the data.

Differential scanning calorimetry(DSC) device type Netzsch (200F3Maia), Germany according to ASTM D3418-03.The type of (sample & reference) pan is aluminum and the gas which used is  $N_2$  (50 ml/min).In DSC test, two pans are used one as a reference and the other for the sample.The samples were heated at a heating rate 10°C/min. The onset and peak temperatures of  $T_g$ , and melting were determined.

### 3. Results

### 3.1 Antibacterial actions:

Chitosan/iodine system has the ability to inhibit the growth of the three kinds of microorganisms; Staphylococcus aureus, Escherichia coli and Pseudomonas microorganisms as shown in figure (1). It is clear that pure iodine is very active in inhibition the growth of these three microorganisms. The composite film shows higher bioactivity against the three kinds of microorganisms than the coated film because both of chitosan and iodine effected while in coating only iodine.

Figure (2) shows the effect of  $hitosan/I_2$  film on the healing of injured rabbits. Rabbits were divided in four groups (each group with tow rabbits) to monitor this effect.

The healing action for injured rabbits for both types of the films (coating and composite) show good healing power comparing with present medical ointment but composite film was better and the complete healing achieved within seven days.

### 3.2 Weight Loss results

Figure (3) and table (4) show the weight loss for bothcoated and the composite films as a function of time and temperature due to the iodine sublimation. Coated film shows higher loss (5.4%) than composite film (2.6%)which mean that the losses of iodine in coated film higher than in composite film.

# 3-3 Density test

Figure (4) shows the densities values of the pure chitosan, chitosan-14 wt. % I2 coating and composite films. Density of the films coating and composite increased with addition of  $I_2$ , but in the case of composite film show small different comparing with the coating film.

# 3-4 Wettability results

Figure (5) shows that the contact angles of pure chitosan, coating and composite films. In short time (60 s), the behavior of the films are hydrophobic and slowly their absorptivity increased as a function of time with addition of iodine. The wettability of composite film as a function of time is more than the pure and coating film.

# Differential scanning calorimetry (DSC)3.5

From figure (6) which shows the glass transition temperatures (Tg s) of the pure chitosan film with Tg=90.05°C, which is higher than for the chitosan-14% I<sub>2</sub> films (coating and composite) (88.73, 73.16°C) respectively.

The following procedures were used to determine the energy arises from bond rupture:

# 

The activation energy (Ea) is the summation of the activation enthalpy ( $\Delta H^{\ddagger}$ ) and the work or the thermal energy (RT), as shown in equation (1).

According to polymer molecular models (the activation energy for chain rupture is about 60 kCal/mol (251 kJ mol<sup>-1</sup>) at room temperature, so that the value of the decisive factor ( $D_f$ ) for chain rupture as a thermal fluctuation process is about 101 for one mole [7].

 $\therefore Ea = \Delta H^{\ddagger} + RT = RTD_{f} \qquad \dots \qquad (2)$ 

Where: R:the gas constant (0.0083 kJ K<sup>-1</sup>mol<sup>-1</sup>)

T: the absolute temperature (K)

Ea<sub>at R.T</sub>=251 kJ mol<sup>-1</sup>

 $Ea_{at R,T} = 251 \text{ KJ III01}^{2}$  $Ea = \Delta H^{\ddagger} + RT = 251$ 

Since RT value small at room temperature which is equal to 2.47 kJ mol<sup>-1</sup> comparing with  $\Delta H^{\ddagger}$ :

 $\therefore \Delta H^{\ddagger} \gg RT \rightarrow Ea \cong \Delta H^{\ddagger}......(3)$   $Ea = \Delta H^{\ddagger} = RTD_{f}.......(4)$   $Fa = 0.0082 \text{ kL } K^{-1} \text{ mol}^{-1} \times 208.15 \text{ K} \times D_{F} = 251 \text{ kL mol}^{-1}$ 

Ea=0.0083 kJ K<sup>-1</sup> mol<sup>-1</sup>\*298.15 K\*D<sub>f</sub>=251 kJ mol<sup>-1</sup> D<sub>f</sub>=101.43

The energy of each unit of Df=251/101.43=2.475 kJ mol<sup>-1</sup> .....(5)

# For pure chitosan film:

 $T_g$  of pure chitosan film= 90.05 °C(from figure 6, a) Since Ea=R\*T\*D<sub>f</sub>that means: 251=0.0083\* 363.2 \*Df  $D_f = 83.278$  $\Delta D_f \!\!=\!\! D_{fat \ R.T} \!\!=\!\! D_{fat \ 90.05^\circ C}$  $\Delta D_f = 101.43 - 83.278 = 18.152$ Addition Ea<sub>from (25 to107.41°C)</sub> = $\Delta D_f$ \*Each unit of  $D_f$ Eafrom (25 to 90.05°C)=18.152\*2.475=44.92 kJ mol<sup>-1</sup>.....(6) Eaat (90.05°C)=251-44.92=206.08 kJ mol-1  $\Delta T=90.05-25=65.05^{\circ}C$ 1°C=Ea<sub>at(25 to90.05°C)</sub> /ΔT  $1^{\circ}C=44.92/65.05=0.69 \text{ kJ mol}^{-1}....(7)$ By addition 14wt% iodine to chitosan film as coating: The temperature of chain rupture falls to  $88.73^{\circ}$ C due to addition 14wt%iodine: T<sub>e</sub>= $88.73^{\circ}$ C (from figure 6, b) Since  $Ea=R*T*D_f$  that means: 251=0.0083\*361.88\*Df Df=83.58 ΔT=88.73-25=63.73°C Addition Eafrom (25 to 88.73 °C+14% iodine) =63.73 °C \*0.69 kJmol-1 Eafrom (25 to 88.73 °C+14% iodine) =43.97 kJ mol-1 Given energy from addition 14%iodine= 44.92-43.97=0.95 kJ mol<sup>-1</sup> .....(8) Eaat (88.73°C) =206.08-0.95= 205.13 kJ mol-1

The same calculations were repeated for chitosan-14% I<sub>2</sub> composite film and tabulated in table 6.

# 4. Discussion

# 4.1 Antibacterial actions:

All samples were tested against the activity of Staphylococcus aureus (Staphella), Escherichia coli (E-coli) and Pseudomonas) microorganisms as shown in figure (1). It is clear that pure iodine is very active in inhibition the growth of these three microorganisms, where the inhibition zone diameters are 40 mm, 24 mm and 26 mm respectively, for iodine solution (table 4).In contrast, for pure chitosan film, the zone is zero; have no activity in inhibition the growth of three types of microorganisms. For chitosan/I<sub>2</sub>coating film, the inhibition zone increased from 0 to 20 mm against Staphella and E-coli, while from 0 to 10 mm with Pseudomonas microorganisms. Similar increased happened for chitosan/I<sub>2</sub> composite film where the inhibition zone increased from 0 to 45 with Staphella, 0 to 35 with E-coli and 0 to 15 mm with Pseudomonas microorganisms. With addition of iodine in both solutionsand films, the inhabitation zones increased, which proved that iodine have good ability to inhibit the growth of these microorganisms.

Figure (2) shows the effect of chitosan/ $I_2$  film on the healing of injured rabbits. Rabbits were divided in four groups (each group with tow rabbits) to monitor this effect. The first group (a) considered as negative control (without treatment) and the second group (b) as a positive control with medical ointment (Flamazine), (c) chitosan/ $I_2$  coating film which put on the injured rabbits. (d) chitosan/ $I_2$  composite film. The healing tendency for all samples was monitored daily by taking photos.

On the third day, there was an improvement in the healing treatedtreatment of wounds especially those treated with chitosan/I<sub>2</sub> films asshown images (c,d) in figure(2), while the animals without treatment (negative control) showed no healing improvement, the wound still wet, redness and there is some coagulation as shown in figure (2,a). On the fifth day after the treatment, the images showed that the wound treated with chitosan/I<sub>2</sub> composite film looked smaller and the wound healing was the best and skin returned to its normal color, light pink as shown in figure (2, d), while the wound appeared in the animal group of (b) is still in the coagulation stage despite of the using of a disinfectant wet as well as with the animals in the untreated group figure (2, a).

In the seventh day, complete healing of the wound is appeared as shown in figure (2, d) and the skin return to its nature, while other groups still in coagulation phase as shown in photos (a) and (b).

Both types of the films show good healing power comparing with present medical ointment (Flamazine) but composite film is better than the coated film because in composite both chitosan and  $I_2$  contact directly on the wound while in case of coated only  $I_2$  contact to the wounds.

### 4.2 Weight Loss results

Figure (3) and table (4) show the weight loss due to subjecting the prepared films (coating and composite) tosun light for 120 hr. at 30 °C. It is clear that, all samples lose their initial weights.

Bothcoated and the composite films show weight loss as a function of time and temperature due to the iodine sublimation. Coated film shows higher loss (5.4%) than composite film (2.6%) due to the lower interaction between chitosan and iodine in case of the former. This behavior proved the  $I_2$  sublimation assumption, which means that  $I_2$  with the time leaves the polymeric film towards the injured tissue and enhance the healing action.

# 4-3 Density test

Figure (4) shows densities values of the pure chitosan, chitosan-14 wt. % I2 coating and compositefilms. It is clear that density increased with addition of I2. Iodine is a dense element with 5 g/cm<sup>3</sup> comparing with the chitosan; thus the addition of 14 wt.% I<sub>2</sub> show increasing the density of the films in the case of composite and coating but composite film show small different comparing with the coating. Iodinediffusion between chitosan chains to fill the vacancy present in the chitosan network result increasing the composite density. While in the coated film, I<sub>2</sub> will be only on the surface of the chitosan film and vacancy remained exist.

### 4-4 Wettability results

Figure (5) shows that the contact angles of pure chitosan, coating and composite films. It is clear the composite wettability behavior with time. In short time (60 s), the behavior of the films are hydrophobic and slowly their absorptivity increased as a function of time as the angle of contact show that. Iodine enhances the water diffusion process, which is clear from figure (5).

# 4.5 Differential scanning calorimetry (DSC)

From figure (6) whichshows the glass transition temperatures (Tg·s) of the pure chitosan film with Tg=90.05°C, which is higher than for the chitosan-14% I<sub>2</sub> films (coating and composite) (88.73, 73.16°C) respectively. This is due to the higher physical connection in the chitosan-I<sub>2</sub>films than that in the pure chitosan film which effect on Tg. Addition of 14% I<sub>2</sub> an element which sublimes in room temperature under the normal atmosphere. The Tg resultsshow a decrease for both samples but for composite much decreasing than coated sample, this is due to that in composite ,iodine attacks the secondary bonds(engineering bonds) which formed by amino and hydroxyl group in chitosan result in highly decreasing of Tg (73.16 °C) while in case of coating system shows slightly decreases (88.73°C) because iodine present on the surface of the solid chitosan film and since iodine sublimes ,thus its leave to the atmosphere not to the inside chitosan film thus no effect on secondary bonds. It concludes that iodine gives energy to the composite film (11.69kJ mol<sup>-1</sup>) and to the coated film (0.95 kJ mol<sup>-1</sup>).

### 5. Conclusions:

- 1- Chitosan/iodine system has the ability to inhibit the growth of the three kinds of microorganisms;Staphylococcus aureus,Escherichia coli and Pseudomonas microorganisms.
- 2- Iodine acts as a vaporNanomolecule with covalent radius 0.133nm.
- 3- The composite film shows higher bioactivityagainst the three kinds of microorganisms than the coated film because both of chitosan and iodine effected while in coating only iodine.
- 4- Losses of iodine in coated film higher than in composite film.
- 5- The healing action for injured rabbits for both types of the films (coating and composite)show good healing power comparing with present medical ointment but composite film was better (see point 3)and the complete healing achieved within seven days.
- 6- Tg results proved presence of physical interactions between chitosan and I2.
- 7- Iodine gives energy to the composite film (11.69kJ mol<sup>-1</sup>) and to the coated film (0.95 kJ mol<sup>-1</sup>).
- 8- Density and wettability of composite increased with addition of I<sub>2</sub>because I<sub>2</sub> is a dense element (5g/cm<sup>3</sup>). The wettability of composite film as a function of time is more than the pure and coating film because in composite both of chitosan and I<sub>2</sub> effected.

# **Financial disclosure**

There is no financial disclosure.



# **Conflict of interest**

None to declare.

### Ethical Clearance

All experimental protocols were approved under the Polymer and Petrochemical Industries Department and all experiments were carried out in accordance with approved guidelines.

# REFERENCES

- 1. Agull E., Rodrguez MS, Ramos V., Albertengo L., Present and future role of chitin and chitosan in food, Macromolecular Bioscience, 3(10), 521–530,2003.
- 2. Jeon YJ, Kamil JY ShahidiF., Chitosan as an edible invisible film for quality preservation of herring and Atlantic cod,J AgricFood Chem, 50, 5167–5178, 2002.
- 3. Park SY, Marsh KS, Rhim JW, Characteristics of different molecular weight chitosan films, affected by the type of organic solvents, J Food Science, 67(1), 194–197, 2002.
- 4. Chillo S., Flores S., Mastromatteo M., Conte A., Gerschenson L., Del Nobile MA, Influence of glycerol and chitosan on tapioca starch-based edible film properties, J Food Eng, 88, 159–168, 2008.
- 5. Mirna FC, Jyrki H., Karin K., Anna CJ, Milja K., Antonio IC, Solid-state and mechanical properties ofaqueous chitosan-amylose starch films plasticized with polyols, AAPS PharmSciTech, 5(1), 1–6, 2004.
- 6. Suyatma NE, Tighzert L., Copinet A., Effects of hydrophilic plasticizerson mechanical, thermal and surface properties of chitosan films, J Agric Food Chem, 53(10), 3950–3957, 2005.
- 7. Frithjof CK, Martin CF, Michael BZ, Lucy JC, George WL, History of Iodine Chemistry, 50, 11598–11600, 2011.
- 8. Chandar B., Ramasamy MK , Evaluation of Antioxidant, Antibacterial Activity of Ethanolic Extract In The Leaves of Combretum Albidum and Gas Chromatography-Mass Septrometry Analysis , Asian Journal of Pharmaceutical and Clinical, Vol 9, Issue 4,2017.
- 9. Santram L., Gautam PV, Relevance and Perspectives Of Experimental Wound Models In Wound Healing Research, Asian Journal of Pharmaceutical and Clinical, Vol 10, Issue 7, 2017.
- 10. Dhivya S., Padma V., Santhini E., Wound dressings a review, 5, 24, 2015.
- 11. Dodson CD, Dyer LA, Searcy J., Wright Z., Letourneau DK ,Cenocladamide, adiydropyridone alkaloid from piper. Cenocladum. Phytochemistry, pp 51-54, 2000.
- 12. KinlochAJ, Adhesion and Adhesives, Champman & Hall, New York, 1987.

Figure (1): Antibacterial activity for (A) solutions (1)pure chitosan, (2) pure  $I_2$ and(3) chitosan/ $I_2$ solution (B) dry films: (1) pure chitosan,

(2) chitosan-14%  $I_2$  coating filmand (3) chitosan-14%  $I_2$  composite film

Sample	Microorganism type			Inhibition zone diameter (mm)		
Iodine	STOPH	E- COLI	PSEUDO	40	24	26
Pure chitosan solution	STOPH	E- COLI	PSEUDO	33	23	23
Chitosan-14%I <sub>2</sub> solution	STOPH	E- COLI	PSEUDO	30	20	18
Pure chitosan film	STOPH	E- COLI	PSEUDO	0	0	0
Chitosan-14%I <sub>2</sub> coating	STOPH	E- COLI	PSEUDO	20	20	10
film						
Chitosan-14%I2	STOPH	E- COLI	PSEUDO	45	35	15
composite film						

Table (4): Inhibition zone diameters for pure iodine, pure chitosan and their composites

International Journal of Psychosocial Rehabilitation, Vol.24, Issue 02, 2020 ISSN: 1475-7192



Figure (2): The effect of the prepared chitosan/I<sub>2</sub> films on the health of injured rabbits for (a) control negative (b) control positive (c) treated rabbits with coating film and (d) treated rabbits with composite film



International Journal of Psychosocial Rehabilitation, Vol.24, Issue 02, 2020 ISSN: 1475-7192

Figure (3): Weight loss for 14 wt. % I2 (a) coating (b) composite films

Table (5): Weight loss of iodine

Chitosan/I <sub>2</sub> Sample	I2 g at 0 hr. 30 °C	I <sub>2 g</sub> after 120 hrs. 30 °C	I <sub>2</sub> % lost after 120 hrs.30°C
Coating film	0.049	0.04634	5.4
Composite film	0.04844	0.04718	2.6



International Journal of Psychosocial Rehabilitation, Vol.24, Issue 02, 2020 ISSN: 1475-7192

Figure (4): Density of the pure chitosan, chitosan -14wt% I2 coating and composite film



Figure(5): Contact anglesat 60s and at 180s for (a) pure chitosan
(b) Chitosan/I<sub>2</sub> coating film with 14 wt.% I<sub>2</sub> (c) Chitosan/I<sub>2</sub> composite film with 14 wt.% I<sub>2</sub>
Table (6): The Effect of 14wt% iodine on chitosan at R.T (25°C) & Ea (251 kJ mol<sup>-1</sup>) with D<sub>f</sub> (101.43)

Substance Tg	g (°C) Df	Ea at Tg f (kJ mol <sup>-</sup> <sup>1</sup> )	Addition Eafrom heating (kJ mol <sup>-</sup> <sup>1</sup> )	Given energy by additio n iodine (kJ	Secondary bond energy <sup>[12]</sup> (kJ mol <sup>-1</sup> )	Expected type of bond
--------------	-----------	--	---	--	--	-----------------------

Pure chitosan film	90.05	83.278	206.08	44.92	-	-	-
Coating film	88.73	83.58	205.13	43.97	0.95		(Van der Waals bonds)
Composite film	73.16	87.45	194.39	33.23	11.69	0.08-40	Dispersion(London) forces

International Journal of Psychosocial Rehabilitation, Vol.24, Issue 02, 2020 ISSN: 1475-7192



Figure (6):DSC curves of (a) pure chitosan film, (b) chitosan-14wt%  $I_2$  coating film and (c)chitosan-14wt  $I_2\%$  composite film